SAMOA®
LEADING THROUGH INNOVATION

Part No.

UP05A-XAX-XXX
UP05B-XSX-XXX
UP05A-XSX-XXX

Instructions

EN INSTRUCTIONS

PIVOT
UNIVERSAL PUMP

UP05 PIVOT SERIES, 1/2" METALLIC PUMPS

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Product pictures and specifications are subject to change without prior notice.
The English version is a translation of the original document in Spanish. In case of a discrepancy, the original will prevail.

EQUIPMENT MISUSE HAZARD

- This equipment is for professional use only.
- Do not tamper the equipment.
- Use the equipment only for its intended purpose.
- Use only original replacement parts from Samoa Industrial, S.A.
- Install and use the pump following all local and national regulations including all health and safety laws and regulations.
- Avoid unnecessary damage to the pump. Do not allow the pump to run for long periods of time without fluid (dry). Disconnect the pump from the air line when the system is idle for long periods of time.

CHEMICAL COMPATIBILITIES AND TEMPERATURE LIMITS

- Chemical compatibility can change with temperature and concentration of chemicals within the fluids being pumped, discharged or circulated. For specific fluid compatibility, consult the chemical manufacturer.

- Maximum temperature limits are based upon mechanical stress only. Certain chemicals will significantly reduce maximum safe operating temperatures. Consult the chemical manufacturer for temperature limits.

- Fluids that are not compatible with the pump materials can cause damage to the pump and may cause serious personal injuries. Always consult your authorized Samoa supplier if you have questions regarding the pump and fluid compatibility.
- Do not exceed material temperature limits:

MATERIAL	TEMPERATURE RANGE
PTFE	-10 °C / +107°C / -14 °F / +225 °F
NBR	-23 °C / +82 °C / -10 °F / +180 °F
Acetal	-40 °C / +120 °C / -40 °F / +250 °F
Hytrel®	-29 °C / +104 °C / -20 °F / +220 °F
Neoprene	-18 °C/ +93 °C / 0 °F - 200 °F
Santoprene®	-40 °C / +135 °C / -40 °F / +275 °F
Viton®	-40 °C / +177 °C / -40 °F / +350 °F
Polypropylene	0 °C / +65 °C / +32 °F / +150 °F
PVDF (Kynar®)	-40 °C / +121 °C / -40 °F / +250 °F

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SAFETY MEASURES

- Ensure that operators using this equipment are trained on the operation, the product and its limitations.
- Use safety equipment as required.

- Do not use a model with aluminium wetted parts to pump fluids for human consumption, there is a possibility of trace contamination of lead.

- Do not exceed the maximum air pressure. Make sure that hoses and other components are rated for the pump's maximum working pressure. Check all hoses for damage or wear.

- Never use a pump that leaks, that is damaged, that is corroded or otherwise it may lack the capacity to contain the fluid.

- Frequently check that the bolts on the pump fluid covers are correctly torqued.
- Check the diaphragm conditions. If a diaphragm is broken, the fluid can leak out of the air exhaust and cause personnel injuries or contaminate the environment.
- When handling hazardous fluids, always route the air exhaust into a suitable container and locate it in a safe place. Install a suitable container surrounding the pump to prevent any leaks or spills.

FIRE AND EXPLOSION HAZARD

- Prevent static sparking. If static sparking occurs, fire or explosion could result. Pump, valves, and containers must be properly grounded when handling flammable fluids and whenever discharge of static electricity is a hazard.

- Danger of explosion if 1,1,1-trichloroethane, methylene chloride or other halogenated hydrocarbon solvents are used with wetted parts made from aluminium. It could cause serious injury and property damage. Check the motor section of the pump, fluid covers, manifolds and all wetted parts in order to ensure compatibility before using these solvents.
- In order to avoid hazardous conditions that can cause fire or explosion all label and marking material must be cleaned to enable proper reading.

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2. TECHNICAL DATA

The 1/2" (13 mm) air operated diaphragm pumps, made of cast metal, are available in Aluminium and Stainless Steel. Aluminium models feature offset threaded ports with cataphoresis (e-coating) for enhanced corrosion resistance, while Stainless Steel models have central threaded ports. Both types offer 180º rotation for flexible installation, with a downward-facing inlet for direct suction tube connection.

MAIN APPLICATIONS

- OIL & GAS/PETROCHEMICAL
- MINING & CONSTRUCTION
- PULP & PAPER
- CHEMICAL PLANT PROCESSING
- PAINTS & COATINGS
- TEXTILES, LEATHERS & GARMENTS
- PLANT AND MECHANICAL ENGINEERING
- WASTEWATER & WATER TREATMENT
- MARINE
- ENERGY
- ELECTRONICS

ATEX Certified

Aluminium version

Non contractual pictures.

TECHNICAL DATA	UP05 METALLIC PUMPS
Pressure Ratio	1:1
Maximum Free Delivery	54 l/min (14.3 US gal/min)
Air pressure range*	1,5 to 8 bar (20 to 120 psi)
Solids in suspension, Max. size	2,5 mm (3/32")
Max dry suction lift	5 m (16')
Max wet suction lift	8 m (26')
Displacement per cycle**	0,15 l (0.04 gal)
Fluid inlet/outlet ports	1/2" NPT (F) Threaded
	1/2" BSP (F) Threaded
Air Inlet Port	1/4" NPSM (F)
Air Exhaust Port	1/2" NPT (F)
Sound level	75 dB (A) @50 cycles/min @5 bar (70 psi)
Material and weight: Central Body/ Fluid Chamber & Manifolds	
· Conductive PP / 316 SS	6,5 kg (14.3 lb)
· Aluminium / Aluminium	3,9 kg (8.6 lb)
· Aluminium / 316 SS	6,8 kg (15 lb)

** Minimum working air pressure may vary depending on the diaphragm material.*
*** Delivery per cycle depends on the diaphragm materials, air inlet pressure and fluid viscosity.*

3. PUMP NOMENCLATURE

Examples: **UP05X-XXX-XXX**
UE05X-XXX-XXX-XY

UP05X		XXX			XXX			XY	
PUMP TYPE	AIR MOTOR	HOUSINGS			WETTED PARTS			ACCESSORIES	
1 Pump Type & Size	**2** Central Body & Air Chambers	**3** Fluid Ports / Location Multiport manifolds: central and lateral	**4** Fluid Chambers & Manifolds	**5** Hardware Bolts	**6** Valve Seats	**7** Valve Balls	**8** Diaphragms Type & Material	**9** Accessories (UE pumps only)	**10** Air valve type (UE pumps only)
UP05 Universal Pump (Bolted) **UE05** Universal Pump (Bolted) with electronic interface	ATEX Certified **A** = Aluminium **B** = Conductive Polypropylene *(only for pumps with Stainless Steel Fluid Chambers & Manifolds)*	**B** = 1/2" BSP threaded ports **N** = 1/2" NPT threaded ports	ATEX Certified **A** = Aluminium **S** = AISI 316 Stainless Steel	**C** = Carbon Steel **S** = Stainless Steel	**A** = Aluminium **S** = AISI 316 Stainless Steel	**H** = TPE (Hytrel®) **M** = TPV (Santoprene®) **N** = Nitrile (Buna-N) **S** = AISI 316 Stainless Steel **T** = PTFE (Teflon®) **V** = FKM (Viton®)	**Conventional** **A** = TPV (Santoprene®) **C** = TPE (Hytrel®) **G** = Nitrile (Buna-N) **V** = FKM (Viton®) **Two piece** **Z** = PTFE (Teflon®) with (Santoprene)® backer	**A =** Diaphragm leak detectors **B =** Diaphragm leak detectors (ATEX) **C =** Stroke sensor **D =** Stroke sensor (PLC) **E =** Stroke sensor (ATEX) **F =** Diaphragm leak detectors + Stroke sensor **G =** Diaphragm leak detectors + Stroke sensor (PLC) **H =** Diaphragm leak detectors + Stroke sensor (ATEX) **0 =** Without accessories	**0 =** Standard air valve **1=** Externally driven pump

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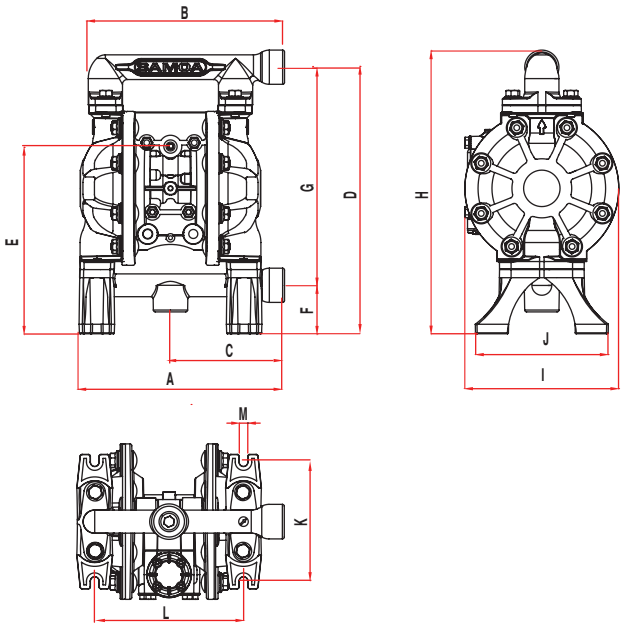
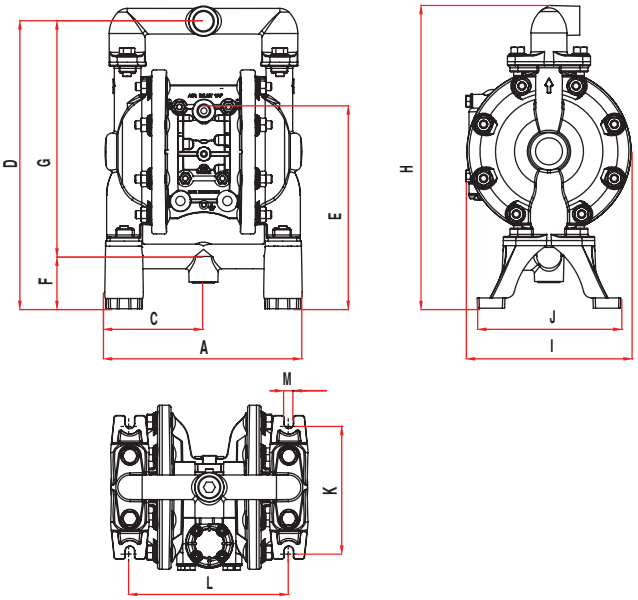
Aluminium threaded pumps



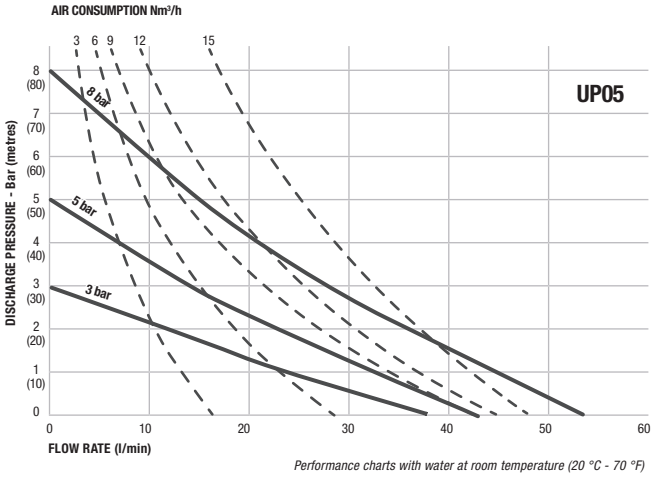
Stainless steel threaded pumps



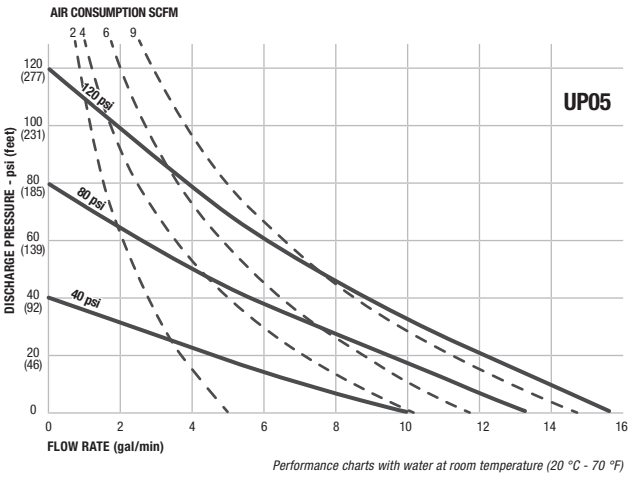
DIMENSIONS (mm)	A	B	C	D	E	F	G	H	I	J	K	L	M
UP05 ALUMINIUM	216	207	120	281	197	51	230	299	162	140	124	155	9
UP05 STAINLESS STEEL	193	-	96	281	198	51	230	295	161	140	124	155	9

DIMENSIONS (inches)	A	B	C	D	E	F	G	H	I	J	K	L	M
UP05 ALUMINIUM	8.50	8.15	4.72	11.06	7.76	2.01	9.06	11.77	6.38	5.52	4.88	6.10	0.35
UP05 STAINLESS STEEL	7.60	-	3.78	11.06	7.80	2.01	9.06	11.61	6.34	5.52	4.88	6.10	0.35

5. PERFORMANCE CHART



Performance charts with water at room temperature (20 °C - 70 °F)



Performance charts with water at room temperature (20 °C - 70 °F)

AVAILABLE VERSIONS

THREADED PUMPS

Aluminium

Stainless Steel

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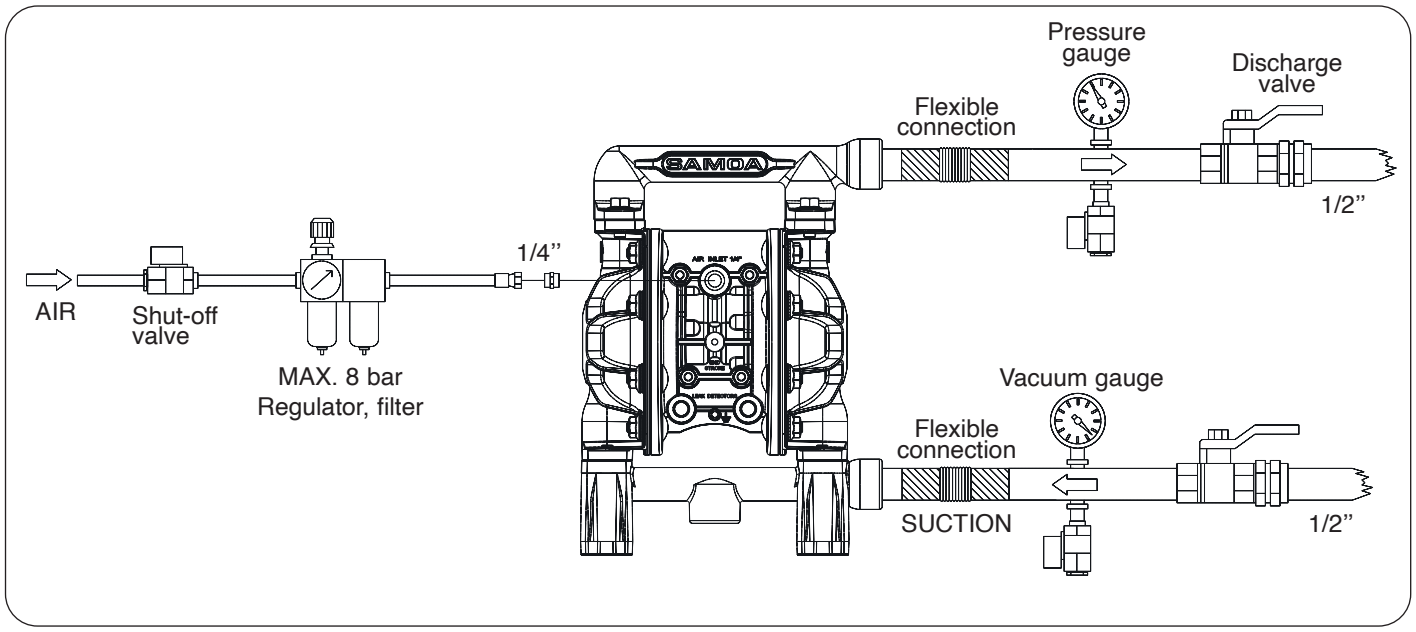
6. DESCRIPTION

- Air operated double diaphragm pumps are air-powered, reciprocating positive displacement pumps.
- They have two opposite pump volumes and a diaphragm divides each volume into an air and a liquid chamber.
- The diaphragms are connected with a shaft.
- During one pumping stroke, the fluid is suctioned into one of the liquid chambers while simultaneously the other one is discharged.

a. Installation Recommendations

- Install the pump as close as possible to the fluid being pumped to minimise the suction head.
- For the ease of operation and service, install the pump so there is enough space around it.
- If the pump is installed in a place where fluid leakage can cause an environmental impact, the exhaust should be directed to a place where it can be contained.
- When installing the pump in its place, use mounting bolts to secure the pump.
- Fasten all bolts with the torques contained in this manual (MAINTENANCE section). Let the pump running for a whole day. After that, check the torques again.
- UP pumps can be installed with flooded suction, suction lift or submerged in the fluid pumped.
- The figure below shows the recommended configuration for the pump installation.



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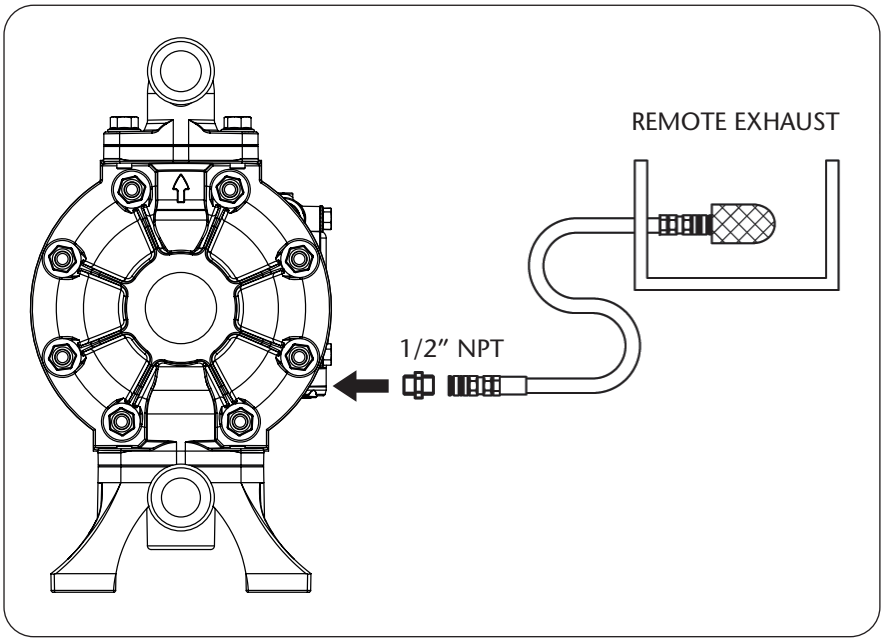
b. Remote Exhaust Installation (optional)

WARNING

The pump exhaust should be directed to a safe location to avoid damage to persons and installations.

- Remove the pump air muffler.
- Connect a hose with a 1/2" NPT thread to the new exhaust port and install the muffler at the end of the hose.
- Be sure the air exhaust is directed to a safe place.



c. Air Connection

WARNING

- To ensure that the air flow is sufficient to meet the pump demand, the air pipe diameter must be equal to the pump air inlet.
- Air treatment equipment must be dimensioned to meet pump air demand. It must be installed as close as possible to the pump unit.
- Using air quick couplers to connect the air hoses facilitates pump maintenance.

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This pump is self-priming. To prime it for the first time connect the pump air inlet to a low air pressure supply. Keep the outlet valve open and gradually increase the pressure until the fluid comes out of the pump outlet.

For the performance characteristics of the pump see the performance chart (TECHNICAL DATA section).

a. Stopping the Pump for Maintenance Tasks

- Shut off the air supply to the pump.
- Close the discharge valve and the suction valve. Open inlet and outlet drain valves if installed.
- Open the air valve of the pump, start up the pump and flush the remaining fluid.
- Close the air valve.
- Maintenance can be started after ensuring that the pump is turned off and the pressure is released.
- Unground the pump.

b. Grounding the Pump

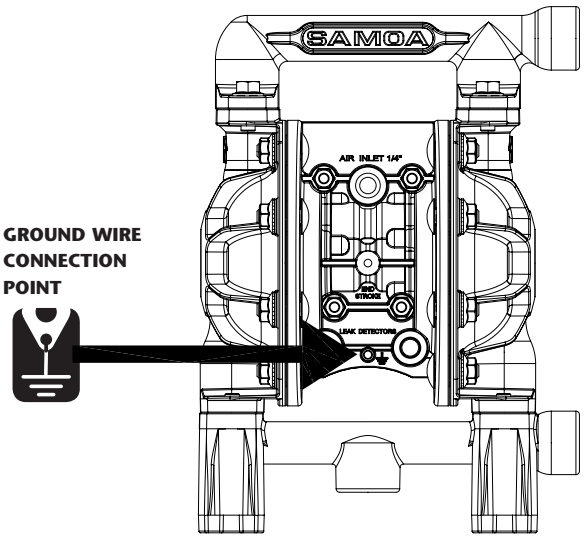
WARNING

If the pump operates ungrounded or with an incorrect connection, friction between parts and fluid abrasion can generate static electricity. Depending on the fluid pumped and the installation environment, static electricity can cause either fire or electric shock.

When installing the pump, be sure to perform grounding in the specified location if required.

Also connect ground wires for the auxiliary equipment and piping.

Use a grounding cable of at least 12 AWG (2.0 mm).

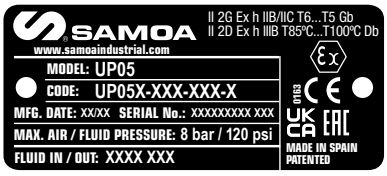


c. ATEX Certified Pumps

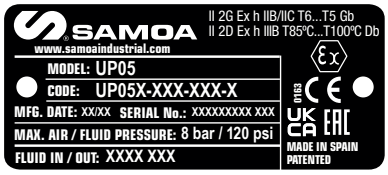
If your pump is ATEX certified, a specific Atex manual is included. Read this manual before operating the pump.

If the symbol "Ex" is in the pump nameplate it can be used in the potentially explosive atmospheres indicated areas (details on the ATEX manual).

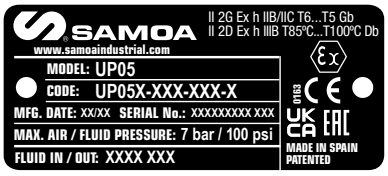
UP05A-XAX-XXX VERSION



UP05A-XSX-XXX VERSION



UP05B-XSX-XXX VERSION



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CAUSE	RECOMMENDED MEASURE
The pump does not work	
Discharge valve on the discharge side is not open.	Open the valve on the discharge side.
No air supply.	Turn on the compressor and open the air valve and air regulator.
Low air supply pressure.	Check the compressor and the air line configuration.
Air leaks in connecting components.	Tighten air connections or replace components.
Air pipes or additional equipment is clogged.	Check and clean the air line.
Pump exhaust port (muffler) is clogged.	Check and clean the exhaust port and muffler.
Fluid pipe is clogged.	Check and clean the fluid line.
Clogged pump.	Remove, inspect and clean the pump.
The pump runs but no fluid comes out	
Valve on the suction side is not open.	Open the valve on the suction side.
Too much suction or discharge height.	Reduce lengths/heights of suction and discharge pipes.
Fluid pipe on the discharge side (including the filter) is clogged.	Check and clean the fluid line.
Clogged pump.	Dismantle the pump, check and clean.
Balls and/or ball seats are worn or damaged.	Inspect and replace parts.
Decreasing flow	
Low air supply.	Check the compressor and the air line configuration.
Air line or peripheral equipment is clogged.	Check and clean the air line.
Valve on the discharge side will not open normally.	Adjust the discharge valve on the discharge side.
Air mixes with the fluid.	Replenish with fluid and check the pipe configuration on the suction side.
Pump is vibrating.	Adjust air supply pressure and discharge pressure. Reduce the inlet valve flow to adjust the pressure and fluid volume. Securely fasten the pump to the base using the mounting feet and appropriate hardware.
Ice formation in the air exhaust.	Remove ice from the air bypass valve and check and clean the air filter. Use a pipe in the air exhaust so there is no ice formation in the muffler.
Fluid line (including the filter) is clogged.	Check and clean the fluid pipe and strainer.
Pump exhaust port (muffler) is clogged.	Check and clean the exhaust port and muffler.
Clogged pump.	Remove, inspect and clean the pump body.
Discharge fluid contains air bubbles	
Damaged diaphragm.	Replace diaphragm.
Loose or broken suction hose.	Tighten or replace.

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a. Torque Specifications

CAUTION

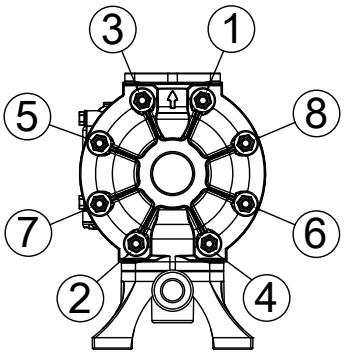
Do NOT overtighten fasteners. Shut off the air supply before any intervention. Be aware of a possible fluid leakage inside the pump.

For proper pump operation and to prevent accidents, you must periodically review the torques of the diaphragms covers and the directional valve. The table shows the appropriate torques for this purpose:

	UP05A-XAX-XXX UP05A-XSX-XXX	UP05B-XSX-XXX
Fluid Chamber	20 N·m (14,75 ft·lbs)	12 N·m (8,85 ft·lbs)
Manifolds	20 N·m (14,75 ft·lbs)	20 N·m (14,75 ft·lbs)
Air Motor	6 N·m (4,42 ft·lbs)	2 N·m (1,48 ft·lbs)
Fluid Piston	7 N·m (5,16 ft·lbs)	7 N·m (5,16 ft·lbs)
Air Sensor	1,5 N·m (1,10 ft·lbs)	1,5 N·m (1,10 ft·lbs)

CAUTION

TIGHTENING SEQUENCE

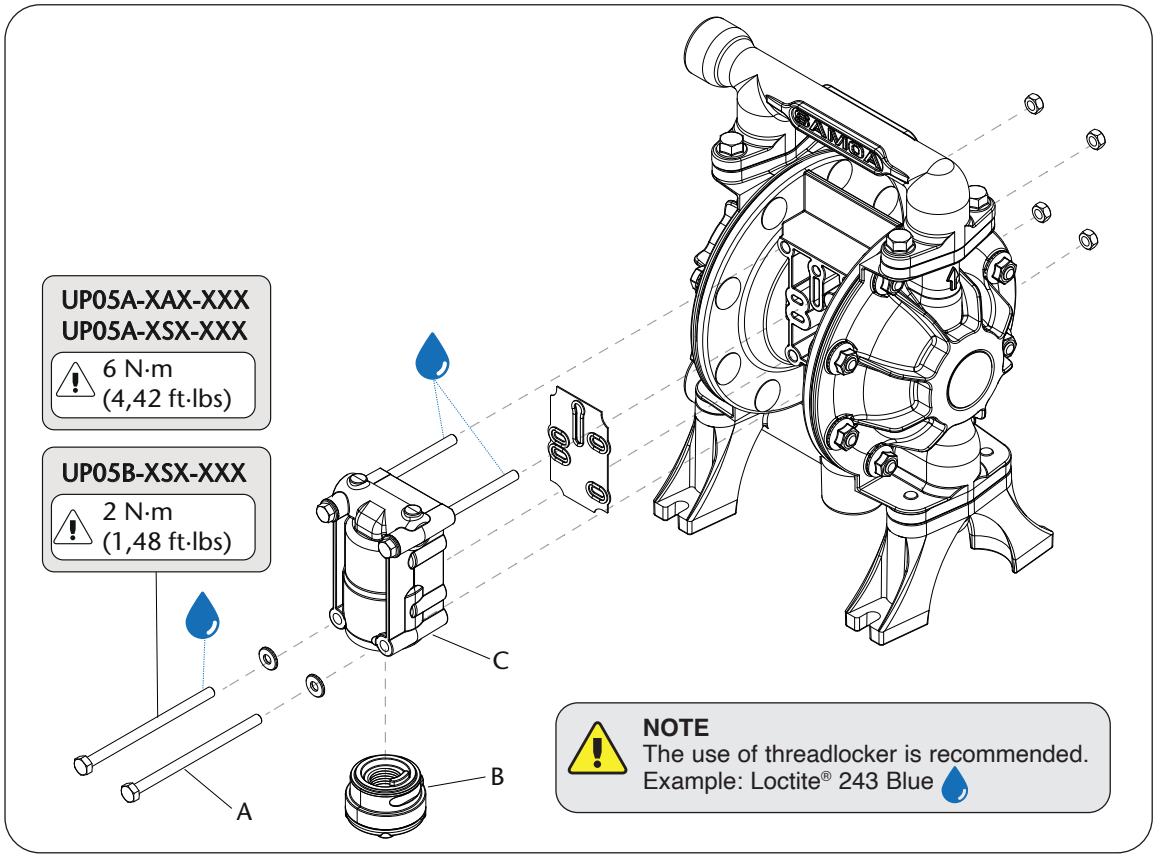


b. Air Valve and Exhaust

NOTE

Before performing any maintenance operation on the pump, the instructions described in the "Stopping the Pump for Maintenance Tasks" section of the Operation section should be followed.

1. Unscrew the four air distributor screws and remove the assembly.
2. Remove the 2 lower screws (A) and the air exhaust body if it needs to be replaced.
3. Place the new air exhaust (B) in the new air distributor (C).
4. Screw the assembly to the pump body. Pay attention to the position of the distributor and the exhaust body.



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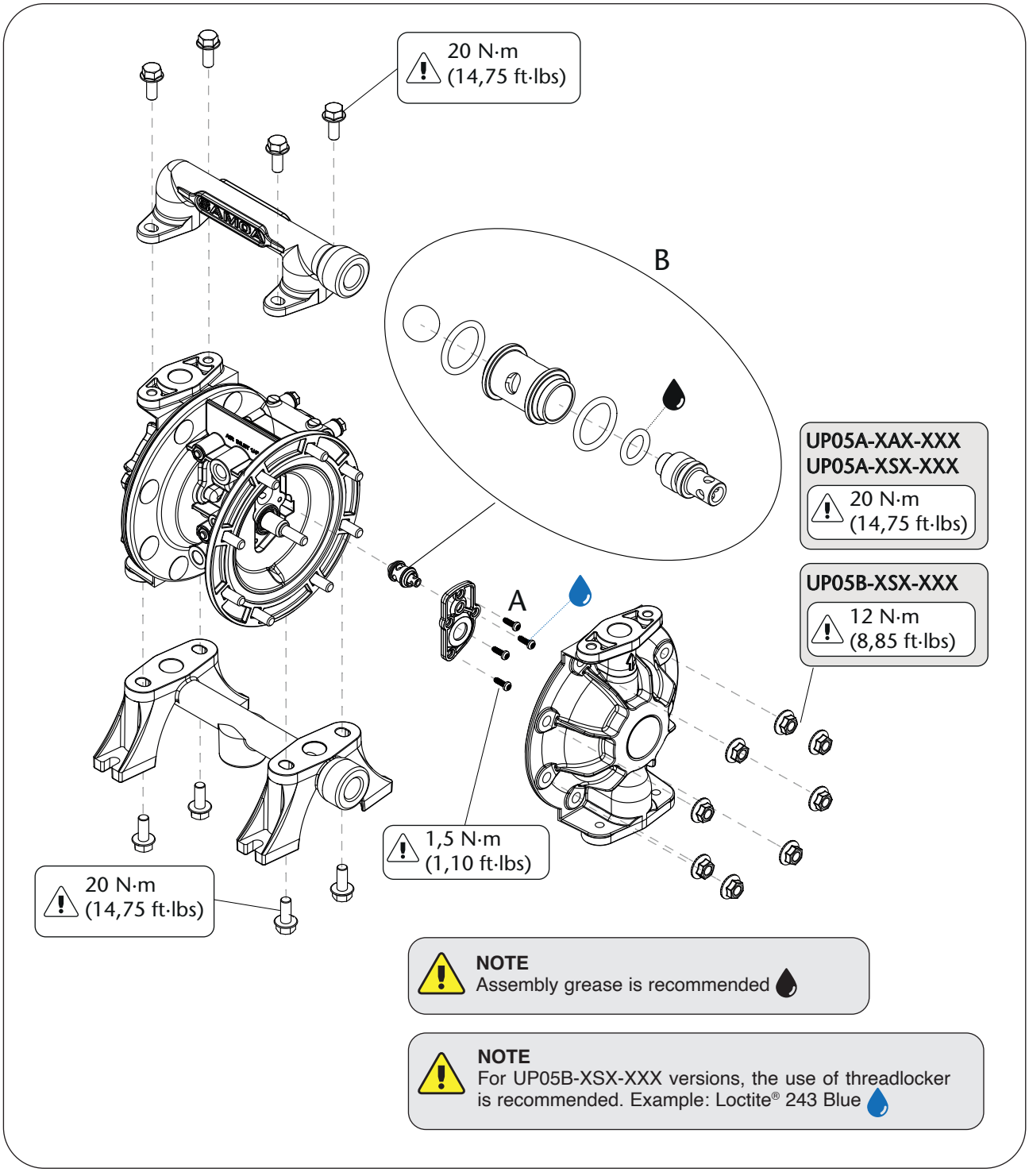
c. Air Sensor

NOTE

Before performing any maintenance operation on the pump, the instructions described in the "Stopping the Pump for Maintenance Tasks" section of the Operation section should be followed.

Once the fluid covers are removed proceed as follows:

1. Remove the 4 screws that secure the air sensor to the top (A).
2. Remove all sensor components and clean the area. Insert new components in the order shown (B).
3. Assemble the remaining components in reverse order. Fit the sensor cover and tighten the screws.



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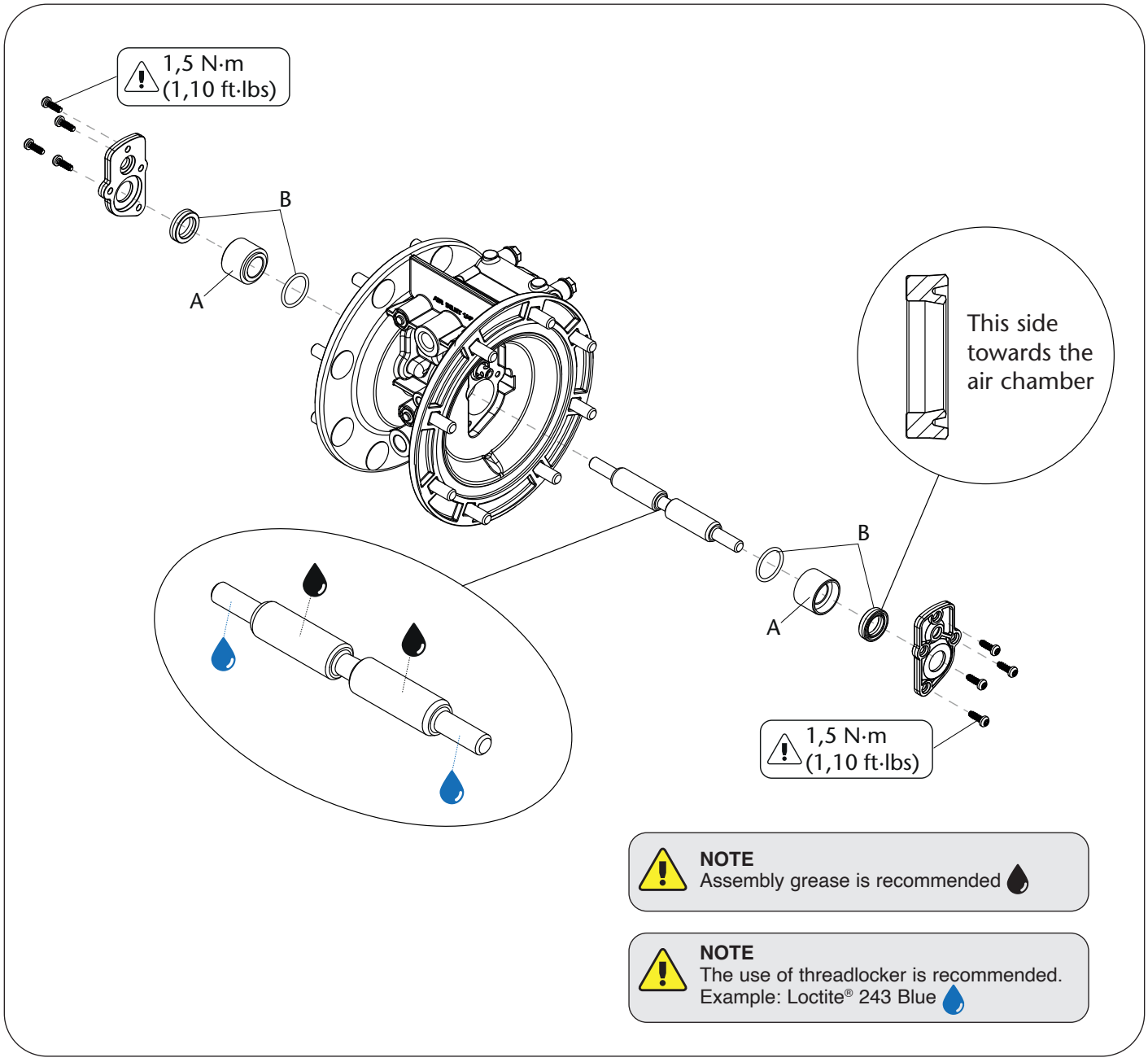
d. Shaft, Bushing and Seals

NOTE

Before performing any maintenance operation on the pump, the instructions described in the "Stopping the Pump for Maintenance Tasks" section of the Operation section should be followed.

1. Replace the bushing (A) and the seals (B).
2. Clean and lubricate the area.
3. Fit the remaining components in reverse order.



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e. Balls and Seats

IMPORTANT

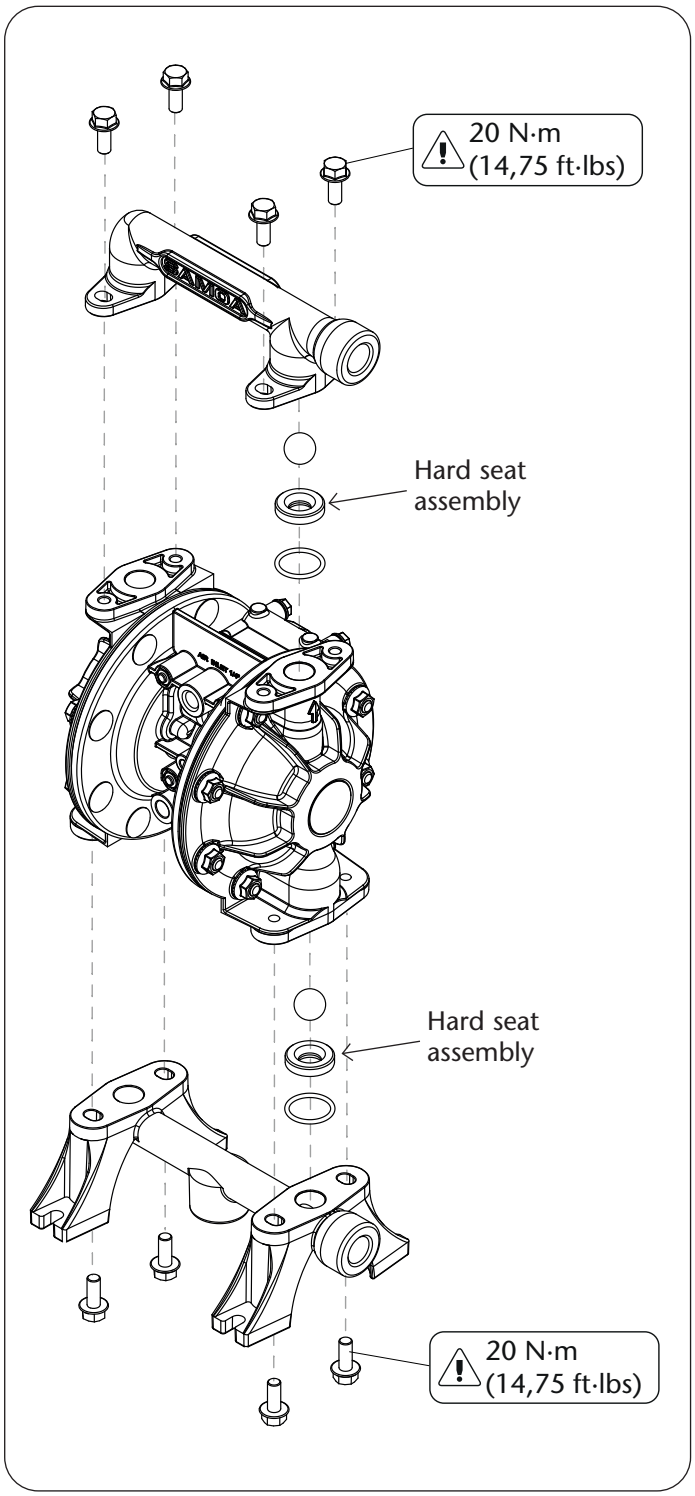
Gradually tighten all bolts on the manifold in stages before applying final torque.
Rigid seats employ additional O-rings.
The balls must always be placed above the seats.
If pump maintenance involves disassembly of the manifolds and the pump is configured with PTFE O-rings (white color), these must be replaced with new ones to prevent liquid leakage.

NOTE

Before performing any maintenance operation on the pump, the instructions described in the "Stopping the Pump for Maintenance Tasks" section of the Operation section should be followed.

1. Remove the inlet and outlet manifolds.

2. Install a new set of ball or seats according to these assembly drawings. Tighten the manifold bolts and nuts with the corresponding torque.



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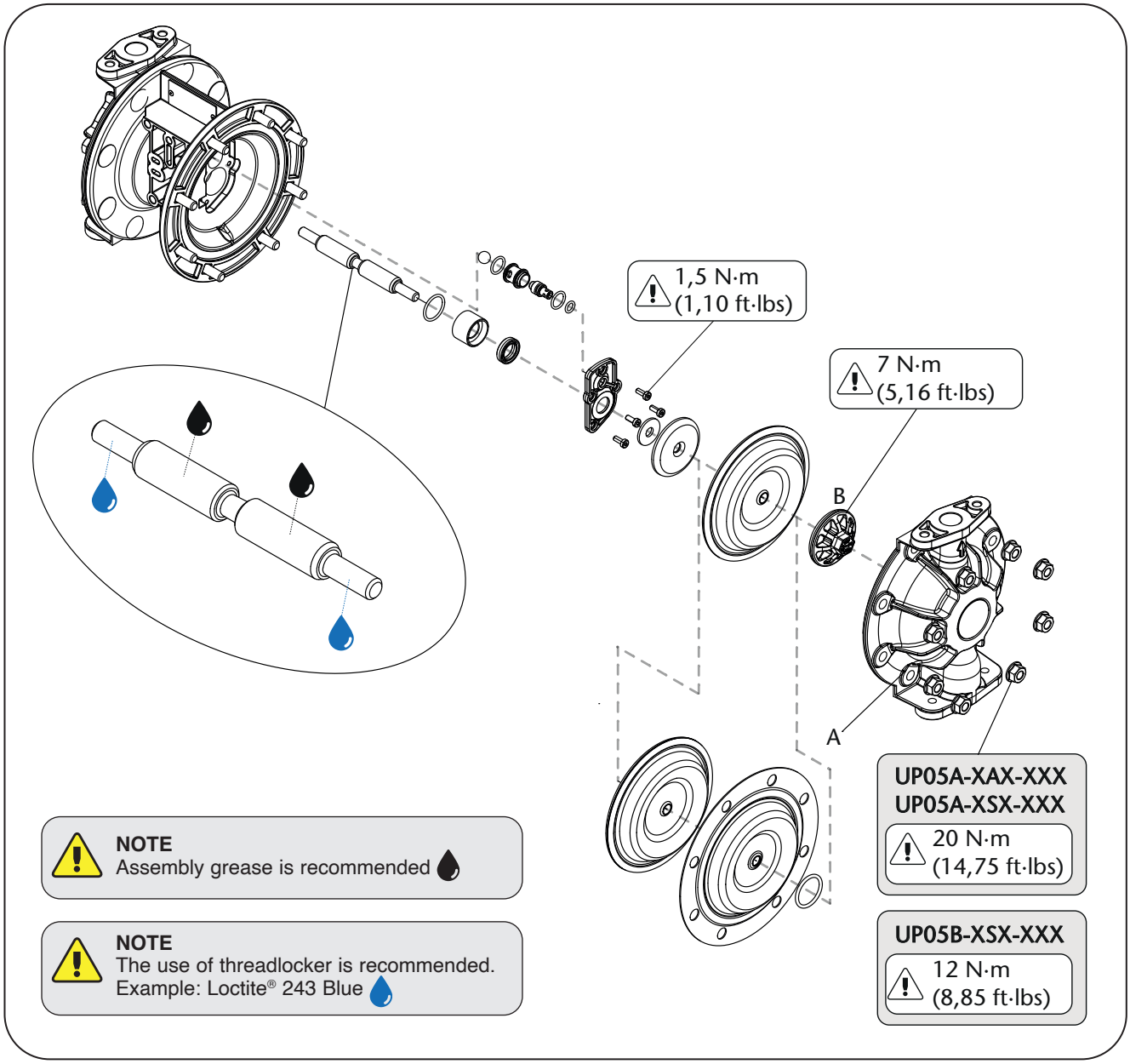
f. Diaphragm

NOTE

Before performing any maintenance operation on the pump, the instructions described in the "Stopping the Pump for Maintenance Tasks" section of the Operation section should be followed.

1. Unscrew the upper and lower manifolds and remove them. Remove valve seats, seals (if applicable) and balls.
2. Unscrew the screws of the fluid chambers (A) and remove them by gently pulling them backwards.
3. Remove the diaphragms. In case of diaphragm with outer piston (B) use an adjustable spanner wrench and torque accordingly. Repeat on the opposite side.
4. Install the new diaphragms together with the fluid chambers.



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EC DECLARATION OF CONFORMITY

The manufacturer

SAMOA INDUSTRIAL, S.A., Pol. Ind. Porceyo, I-14 ·
Camino del Fontán, 831 · 33392 - Gijón - Spain
Tel: +34 985 381 488
e-mail: info@samoaindustrial.com

Declares under its own responsibility, that the product:

UP05A-XAX-XXX, UP05A-XSX-XXX, UP05B-XSX-XXX
UP05 1/2" Double Diaphragm Metallic Pump

complies with the directives: **2006/42/CE**

This declaration refers exclusively to the product in the state in which it was placed on the market, excluding added components and modifications made by the end user.

Pedro E. Prallong Álvarez
Production Manager

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